

Processing Specifications

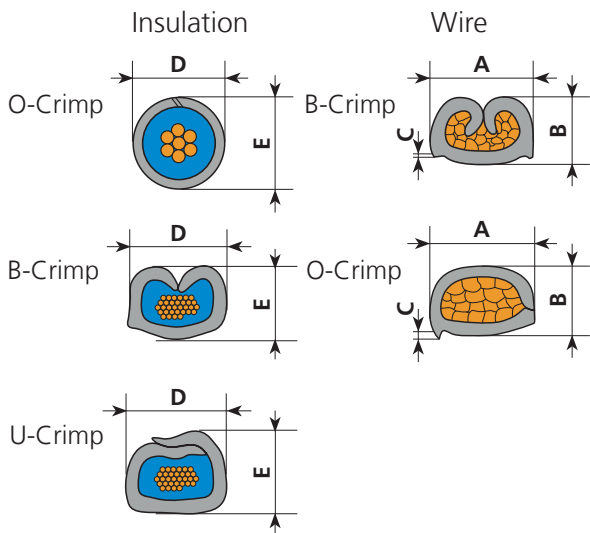
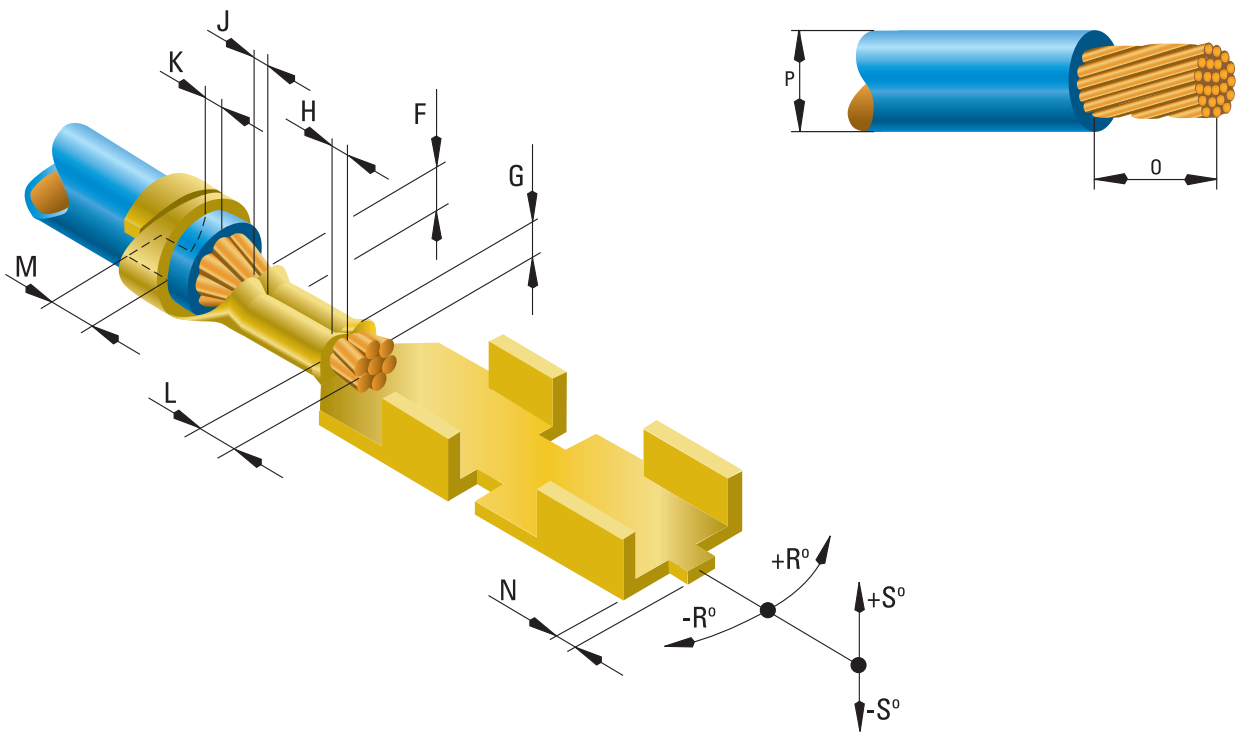
Crimping Conditions

	Insulation Crimp		Wire Crimp	
Good				
Conditional Approval				
Bad				

Width of flash
max. 1/2 of material thickness

Flange distance to base
min. 1/2 of material thickness

Terminal material broken



- A. Wire crimp width
- B. Wire crimp height
- C. Flash
- D. Insulation crimp width
- E. Insulation crimp height
- F. Rear bellmouth height
- G. Front bellmouth height
- H. Rear bellmouth length
- J. Front bellmouth length
- K. End of insulation
- L. Wire brush
- M. Insulation barrel length
- N. Cut-off-tab (front and back)
- O. Strip length
- P. Insulation diameter
- R. Terminal bent left/right
- S. Terminal bent upward/downward

Quality Assurance